



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.4310

Job Sheet 175039



Part No: 647.4310

Job Qty: 10 ea

Part Name: LH Lower Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Due Date: 4/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM IPP REV:B 14.11.06 CHG MATERIAL TO S.S.
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/18/18	4/18/18	0.00	0.00	Start Up Waterjet		OK 18/04/18
110	Waterjet	10 pcs	4/18/18	4/18/18	0.00	0.49	Waterjet1		OK 18/04/18
120	QC	10 pcs	4/18/18	4/18/18	0.00	0.00	QC2 Waterjet-1		OK 18/04/18
130	QC	10 pcs	4/18/18	4/18/18	0.00	0.00	QC8-1		38
140	Small Fab	10 pcs	4/18/18	4/18/18	0.00	7.30	Small Fab-1		OK 18/04/20
150	QC	10 pcs	4/18/18	4/18/18	0.00	0.00	QC5		OK
160	Large Fab	10 pcs	4/18/18	4/18/18	0.00	3.94	Large Fab 1		OK 18/04/23
170	QC	10 pcs	4/18/18	4/18/18	0.00	0.00	QC9		PD 18/04/25
180	QC	10 pcs	4/18/18	4/18/18	0.00	0.00	QC5		PD 18/04/25
190	SprayPaint	10 pcs	4/19/18	4/19/18	0.00	0.43	Spray Paint		OK 18/05/2018
200	QC	10 pcs	4/19/18	4/19/18	0.00	0.00	QC14		MAY 11 2018
210	Packaging	10 pcs	4/19/18	4/19/18	0.00	0.00	Packaging3-1		OK MAY 11 2018
220	QC21-SA	10 Ea	4/19/18	4/19/18	0.00	0.00	QC21		OK 18/05/18

Part Op 110 - 1-Cut 6474300 plate 5.00X1.75 as per Dwg

Descriptions: 140 - 1- Fabricate tube as per dwg by cutting (21.00") one end 30.1 degree and other end punch, bend and drill hole as per dwg

160 - Weld tube to plate as per dwg.

190 - Prime as per dwg (see note 4) 138400

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.6100 sf (.061 ea)	90-Start up Operation	5012845
M304TR0.500W.049	304 Round Tube .500 X .049W	17.5000 ft (1.75 ea)	140-Small Fab	5034342

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	259	0
140-Small Fab	M304TR0.500W.049	18	178	0



Container No: S060797



Part: 647.4310

Job No: 175039

Serial No/Batch: S060797

Revision:

Inspector:

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Date: 04/13/18

Part Specifications
Specifications could not be found.

Plex 4/6/18 9:04 AM Dart.Gagnon.Michelle

